



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3952-3

Job Sheet 183207



Part No: D3952-3

Job Qty: 10 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/13/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B New issue: LL 12.05.10

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs	9/21/18	9/21/18	0.00	0.00	Purchasing	SEP 26 2018	18-9-17
110	Packaging	10 pcs	9/21/18	9/21/18	0.00	0.00	Packaging2	SEP 26 2018	DAS 38
120	QC	10 pcs	9/21/18	9/21/18	0.00	0.00	QC6	SEP 26 2018	38
130	Packaging	10 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3-2	SEP 27 2018	38
140	QC21-SA	10 Ea	9/21/18	9/21/18	0.00	0.00	QC21	SEP 27 2018	38

Part Op 100 - Issue P/O: 041029 Studio Lettrage Make D3952-3 as per Dwg. Material: 3M 7mil masking film #8522CP or
Descriptions: Avery IPM #2031

110 - Ensure material certification is attached

130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: SEP 17 2019 ***

SEP 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3952-3P	Placard	10 pcs (1 ea)	100-Purchasing	S113745

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3952-3P	10	0	0

Part Specifications

Specifications could not be found.



Container No: S113746



Part: D3952-3

Job No: 183207

Serial No/Batch: S113746

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/26/18

Plex 9/13/18 2:39 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

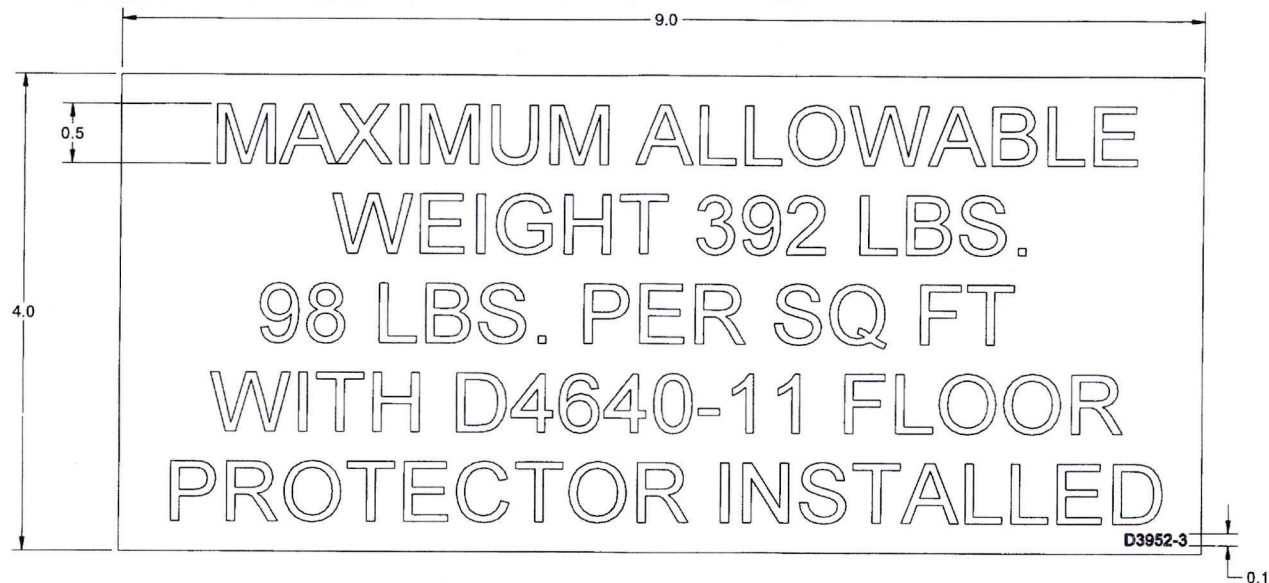


WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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				Lead hand / Supervisor Approval Verification																																																																
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Root Cause		FAULT CATEGORY																																																																		
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OTHER : ☐																																																																				



D3952-3 PLACARD

RELEASED
2012-07-03
WJ

NOTES:

- 1) MATERIAL: RED LETTERS ON WHITE ADHESIVE BACK VINYL
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

DESIGN	BC	DART AEROSPACE LTD	
DRAWN	BC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	BC	DRAWING NO.	REV. B
MFG. APPR.	BC	D3952	SHEET 2 OF 2
APPROVED	BC	TITLE	SCALE
DE APPR.	BC	PLACARD	NTS
DATE	12.05.09	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041029**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041029

PO Date: 9/17/18

Due Date: 9/26/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
SEP 17 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	183282	D3428-1P			Placard D3428-1 : Various STC's As Per Dwg. D3428 Rev. A	Firmed	-	9/26/18	24 pcs	0 pcs	24 pcs	\$6.66666/pcs	\$160.00
2	183207	D3952-3P			Placard : Various STC's As per Dwg D3952 Rev. B	Firmed	-	9/26/18	10 pcs	0 pcs	10 pcs	\$5.32/pcs	\$53.20
3	183283	D4085-3P			Placard, Instructions D4085-3 : Various STC's As Per Dwg D4085 Rev.C	Firmed	-	9/26/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
4	183284	D4166-1P			Placard, Max Load : Various STC's As per Dwg D4166 Rev. C	Firmed	-	9/26/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
5	183292	D5079-1P			Placard, EAPS : Various STC's As Per Dwg D5079 Rev. B	Firmed	-	9/26/18	12 pcs	0 pcs	12 pcs	\$13.3333/pcs	\$160.00
Grand Total:													\$533.20

DAS
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9-89

CL



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041029

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 9/17/18 1:39 PM dart.lavoie.chantal

Studio Lettrage 2001

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 46886
Date: 09/24/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Business No.:

Item No.	Unit	Quantity	Description	Tax	Unit Price	Amount
		✓24	D3428-1P.✓	H	6.6667	160.00
		✓10	D3952-3P.✓	H	8.0000	80.00
		✓12	D4085-3P.✓	H	6.6667	80.00
		✓6	D4166-1P.✓	H	13.3333	80.00
		✓12	D5079-1P.✓	H	13.3333	160.00
			PO# 041029 ✓			
			Attn: Chantal Lavoie			
			Subtotal:			560.00
			H - HST			
			HST			72.80
Studio Lettrage 2001 HST: #HST						
Shipped By: Tracking Number:					Total Amount	632.80
Comment: WO23610					Amount Paid	0.00
Sold By:					Amount Owning	632.80

DAS
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9-89

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

041029

Packing Slip#

W023610

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

D4166-1, D3952-3

Quantity:

6, 10

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: Sept 25, 2019

Authority:

3m

Approval:

Valerie Young

Signature:

Val Y

Date: (yyyy/mm/dd)

2018/09/25

Title:

Office Admin

DAS
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